

LIST OF MACHINES

CNC CELL

1. BROTHER TC S2A, PALLET CHANGER, 14T, 10000 RPM, TABLE 600X300, STROKES X:480, Y:360,Z:410 – 2 MACHINES
2. BROTHER TC 215 / 217, 10T, 6000 RPM, TABLE 800X300, STROKES X:700, Y:300, Z:250 – 2 MACHINES
3. KITAMURA APC 1, PALLET CHANGER, 20T, 13000 RPM, TABLE 500X300, STROKES X:512, Y:356,Z:400 – 1MACHINES

MILLING CELL

1. BFW UNIVERSAL MILLING, TABLE 1000X170, STROKE X:570,Y:250,Z:300
2. BRIDGEPORT UNV. MILLING, TABLE 760X200, STROKE X:250, Y:140, Z:220
3. P HURE SWIVEL HEAD MILLING, TABLE 830X170, STROKE X:600, Y:250, Z:250
4. WMW HORIZONTAL MILLING, TABLE 800X250, STROKE X:500,Y:250,Z:300
5. OTINIMA DUPLEX MILLING, TABLE 750X185, WIDTH 500 MAX, HEIGHT 150, STROKE 350
6. HAHN&KLOB DUPLEX MILLING, TABLE 800X250, WIDTH 500 MAX, HEIGHT 150, STROKE 800
7. ELLIOT HORIZONTAL MILLING, TABLE 550X150, X:450, Y:150, Z:150
8. HARISSON HORIZONTAL MILLING, TABLE 650X150, X:400, Y:120, Z:250

DRILLING CELL

1. MEW PILLAR DRILLING, CAP 25MM, STROKE 250 – 1 M/C
2. IFFCO PILLAR DRILLING, CAP 13 MM, STROKE 120 - 2 M/C,
3. IFFCO BENCH DRILLING, CAP 13MM, STROKE 120 – 6 M/C,
4. SKI BENCH DRILLING, CAP 13MM, STROKE 150 – 1 M/C,

TAPPING CELL

1. PREWO PITCH TAPPING, CAP- M6-16, STROKE 150MM – 1 M/C
2. PREWO PITCH TAPPING, CAP- M2-8,
3. POWERMATIC TAPPING, CAP- M2-6, STROKE 150 MM – 2 M/C
4. POWERMATIC TAPPING, CAP- M6-12, STROKE 250 MM – 1 M/C

GRINDING CELL

1. SHIGYA SEIK1CYLINDRICAL GRINDING M/C, G27
2. GRINDMASTER ABRASIVE BELT CONYOR GRINDER, CAP 150X1000
3. GRINDMASTER ABRASIVE BELT SHUTTLE GRINDER, CAP 150 X350
4. GRINDMASTER ABRASIVE BELT SHUTTLE GRINDER, CAP 150 X 600
5. AEM ABRASIVE BELT CONVEYORISED GRINDER, CAP 1000 X 3000

SUPPORT EQUIPMENTS

1. CUMMINS GENSET 62.5 KVA
2. ATLAS CAPCO SCREW COMPRESSOR, 42 CFM, 7.5 BAR – 2 M/C
3. DELAIR REFRIGERANT TYPE DRYER 42 CFM, 99 RH – 2 M/C

INSPECTION & STANDARD ROOM EQUIPMENT

1. MITUTOYO 3D CO-ORDINATE MEASURING MACHINE
2. MITUTOYO DIGITAL HEIGHT VERNIER, 400 MM
3. MITUTOYO HEIGHT MASTER, 300 MM
4. MITUTOYO SURFACE PLATE, 250X400
5. MARVEL SURFAVE PALTE, 1000 X 1000
6. SLIP GAUGE, RADIUS GAUGE, FILLET GAUGE
7. DIGITAL VERNIERS
8. SCREW MICROMETERS
9. DEPTH MICROMETERS
10. BEVEL PROTRATOR

OTHER MANUFACTURING FACILITY

1. AMADA CNC LAZER CUTTING MACHINE
2. AMADA CNC SERVO TURRET PRESS
3. AMADA CNC BENDING MACHINES
4. WELDING MACHINES
5. POWER PRESSES